MEROBEL

Specialist in Tension Control

DG OCK Digital Controller

Specifically designed for multi-spindle tension control applications, DGblock is the new benchmark in closed loop digital controller for any industries using equipment managing a large number of wires, cables, fibers or even narrow webs.

Designed with the most advanced technologies, DGblock offers a complete range of specialized functions all in an incredibly compact controller.

DGblock is a true turnkey solution relying on a very intuitive programming system based on exclusive computer software.

One of the most convenient features is the bus connector at the back of the enclosure which allows for a distribution of common data such as: Power supply, set-point and the process instruction from one master device to several slaves devices, without any extras wiring required.

Features

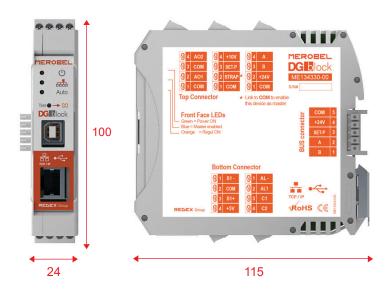
INPUT

Set point		V DC	0> 10
Measure		V DC	1mV> 10V
Logic		V DC	5> 24
(Process control)		mA	15 max
ОИТРИТ			
Analogic AO1 & AO2		V DC	-10> 10
Max output current		Α	1,5
Alarm	Al+	V CE max	70 V
	Al-	iC max	50 Ma
POWER SUP	PLY		
supply voltage		V	20> 30
max consumption		VA	50
SENSOR SUPPLY			
supply voltage		V DC	5
TEMPERATURE			
operating		°C	0> 40



Advanced Features of regulation

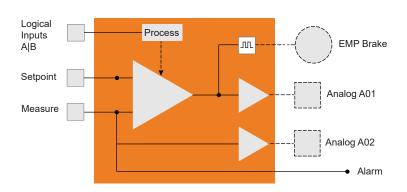
- ▶ Built-in precision amplifier for 1 or 2 sensors
- ► Compatible with all load cell technologies
- ► P.I.D regulation algorithm
- Combinations of open + closed loop function for demanding applications
- ▶ Emergency stop with torque proportional to the set-point
- ► Soft start function with programmable ramp
- Very easy set-up with the PC software (Windows)
- ► Multiple language choices
- Connection to the controller with MODBUS TCP Ethernet port
- Design specifically for multi spindle application

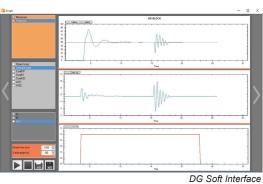


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Schematic diagram







Application Examples

Composites, Yarns, Fibers & Cables | Winders | Capstan tension control | Etc \dots

