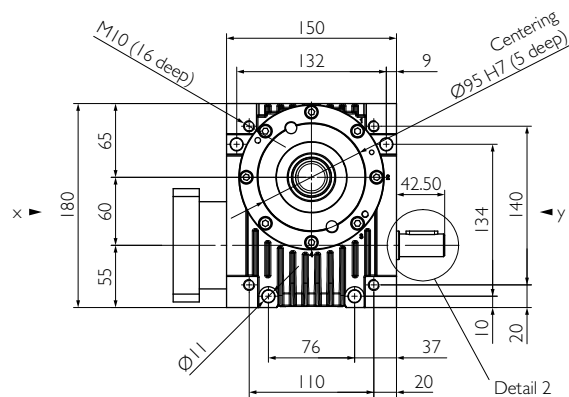
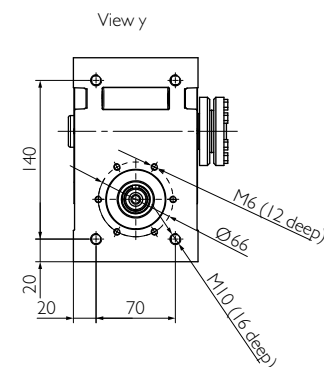
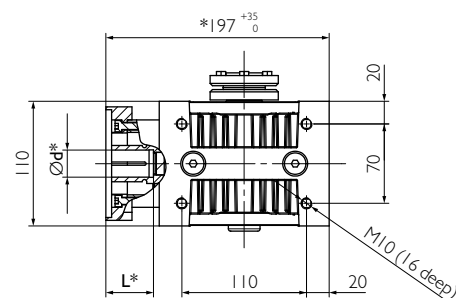
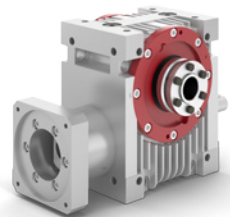
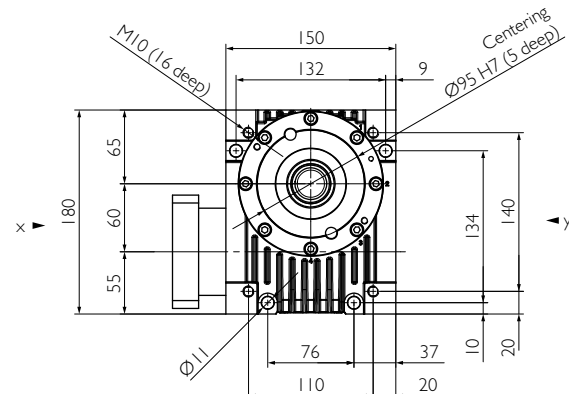
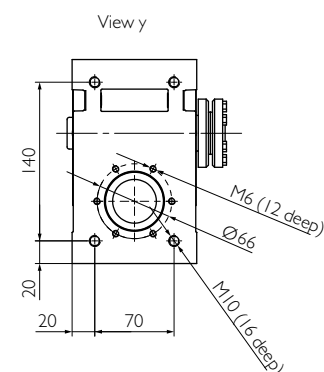
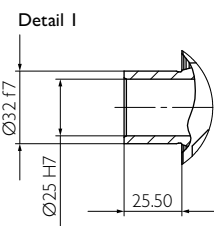
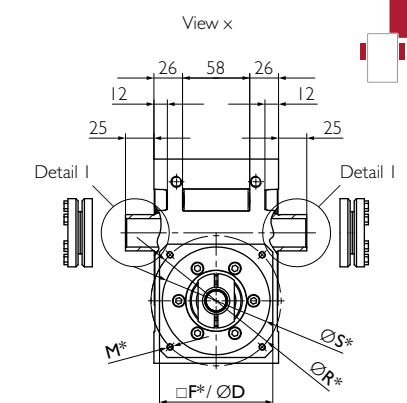
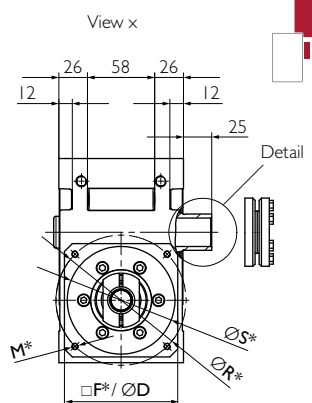
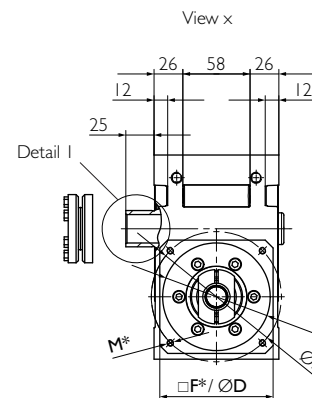
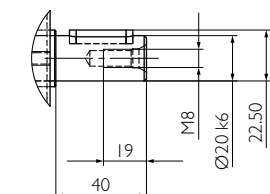




Detail 2



* Motor-specific gearbox dimensions

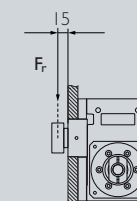
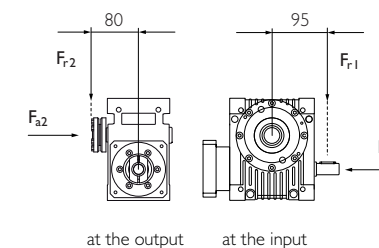
S: min. 54 [mm], R: Pitch circle Ø [mm], M: Bore hole Ø or thread [mm], □F/ØD: Specify flange [mm]

- a) approximate, at $n_1 = 3000$ rpm and operating temperature.
- b) Precision grade PS (standard backlash) for classic mechanical engineering applications.
Precision grade PR (reduced backlash) for precise process applications.
- c) Bearing forces: Values valid at $n_1 = 3000$ rpm; $\frac{3}{4} T_{2N}$ and duty cycle of 40%.
Consult with Güdel for composite bearing forces, axial and radial forces.
 - c) d) in relation to shaft center.
 - c) e) at a distance of 80 mm from the middle of the casing.
 - c) f) at a distance of 95 mm from the middle of the casing.
- g) in relation to the input, including coupling and shrink disc at the output (output 1 & 2) with two shrink discs (output 3) increase values by 200/i².
 - g) h) Motor shaft diameter $\varnothing d$ from $\varnothing 8$ to $\varnothing 24$, calculated at $\varnothing 19$ mm.
 - g) i) Motor shaft diameter $\varnothing d$ from $\varnothing 25$ to $\varnothing 35$, calculated at $\varnothing 28$ mm.

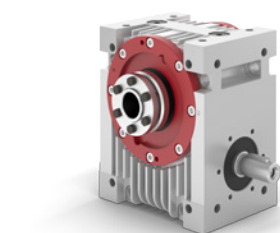
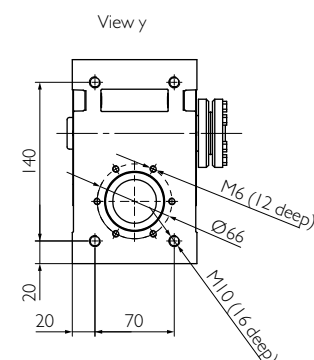
			Output Flange including Bearing & Pinion				
Radial rigidity	C ₃	[N/mm]	24000				
Speed	n _{2N}	[rpm]	1500	750	400	150	100
Max. radial force ¹⁾	F _{rmax}	[N]	2500	3200	4000	4500	5000

i) Bearing forces: Values valid at duty cycle of 40% at a distance of 15 mm from the end of the bearing.

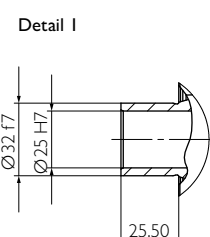
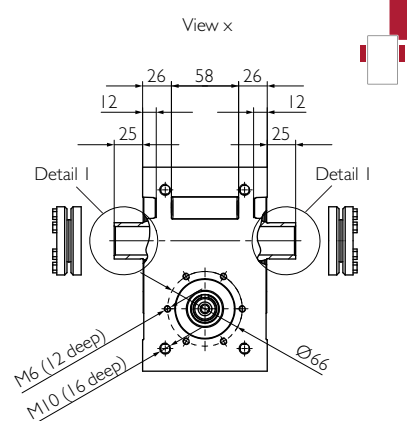
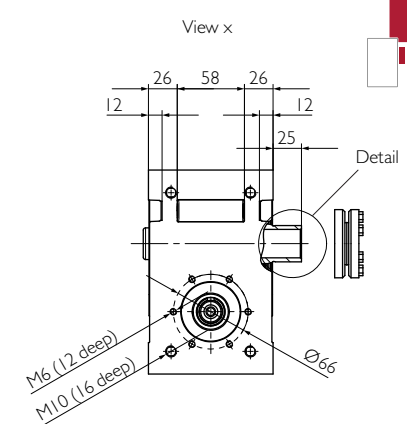
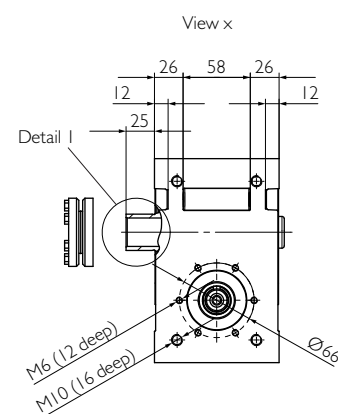
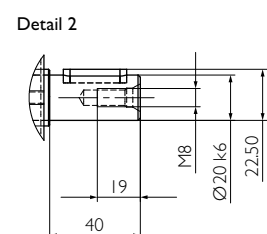
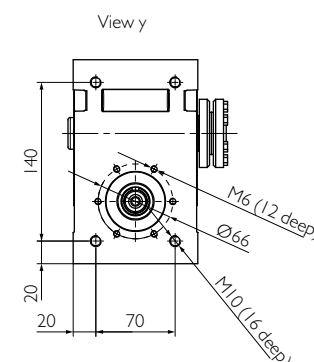
Bearing forces



Detailed information about the **Package, Options & Accessories** on pages 60 and 61.



Example HPG 060 CI

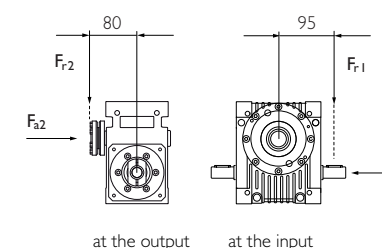


Performance

Ratio	i			2	3	4	5	6	8	10	13.33	16	24	30	47	60		
Nominal torque at the output Efficiency	n _{1N} = 500 rpm	T _{2N}	[Nm]	135	192	219	211	186	215	199	195	195	202	144	209	144		
		η	[%]	89	89	88	88	87	84	82	78	74	67	64	54	50		
	n _{1N} = 1000 rpm	T _{2N}	[Nm]	107	158	184	180	160	186	173	170	190	185	144	184	144		
		η	[%]	90	90	90	89	88	86	84	81	77	70	65	56	53		
	n _{1N} = 1500 rpm	T _{2N}	[Nm]	89	135	159	157	140	164	153	151	168	165	144	163	144		
		η	[%]	90	91	90	89	89	86	84	81	78	70	65	56	52		
	n _{1N} = 3000 rpm	T _{2N}	[Nm]	59	93	113	113	103	121	114	113	126	124	126	123	126		
η		[%]	90	90	90	89	88	86	83	80	77	69	64	55	50			
n _{1N} = 4500 rpm	T _{2N}	[Nm]	44	71	88	89	81	96	91	90	101	99	101	98	101			
	η	[%]	89	89	89	88	87	84	82	78	75	67	61	52	47			
n _{1N} = 6000 rpm	T _{2N}	[Nm]	35	58	71	73	67	80	75	75	84	82	84	82	84			
	η	[%]	88	88	88	87	85	83	80	75	72	64	58	48	44			
Max. acceleration torque		T _{2B}	[Nm]	140	220									150			220	150
Emergency stop torque		T _{2Not}	[Nm]	300									200			300	200	
Idling torque ^{a)}		T ₀₁₂	[Nm]	1.45			1.3			1.1								
Max. input speed		n _{1Max}	[rpm]	6000														
Max. backlash ^{b)} at the output	PS	j _t	[arcmin]	<13	<10	<9	<9	<8	<7					<6				
	PR	j _t	[arcmin]	<9	<7	<6	<6	<5	<4.5					<4				
Torsional rigidity vom Abtrieb zum Eintrieb		C _{I21}	[Nm/arcmin]	2.5	4.8	7.6	8.6	10	11	12.1	13.3	14.5	15.4	15	16	15		
Stability at the output		C _{2K}	[Nm/arcmin]	42														
Max. axial force ^{c)d)} at the output		F _{a2max}	[N]	1300	1700	2600	3600	4400	4100	4500	5100	5300	6500	7300	7500	7500		
Max. radial force ^{c)e)} at the output		F _{r2max}	[N]	1300	1500	2100	2500	2800	2400	2500	2600	2700	3100	3300	3300	3300		
Max. overturning torque ^{c)} at the output		M _{2max}	[Nm]	110	120	170	200	220	190	200	210	220	250	270	270	270		
Max. axial force ^{c)d)} at the input		F _{a1max}	[N]	1700	990	750	1000	1400	1100	1400	1600	1200	1400	1300	1500	1300		
Max. radial force ^{c)f)} at the input		F _{r1max}	[N]	690	510	390	520	720	560	710	760	610	650	620	690	630		
Mass moment of inertia ^{g)}		J ₁	[10 ⁻⁶ kg m ²]	467	221	135	95	74	52	42	34	31	27	26	25	25		
Service life		L _h	[h]	25000														
Weight without motor components		m	[kg]	9														
Max. permissible housing temperature			[°C]	+90														
Ambient temperature			[°C]	-15 up to +50														
Lubrication		synthetic gear oil (as per DIN 51502: CLP PG 460)																
Painting		None																
Protection class		IP65																

- a) approximate, at $n_1 = 3000$ rpm and operating temperature.
- b) Precision grade PS (standard backlash) for classic mechanical engineering applications.
Precision grade PR (reduced backlash) for precise process applications.
- c) Bearing forces: Values valid at $n_1 = 3000$ rpm; $\frac{3}{4} T_{2N}$ and duty cycle of 40%.
Consult with Güdel for composite bearing forces, axial and radial forces.
- c) d) in relation to shaft center.
- c) e) at a distance of 80 mm from the middle of the casing.
- c) f) at a distance of 95 mm from the middle of the casing.
- g) in relation to the input, including shrink disc at the output (output 1 & 2),
with two shrink discs (output 3) increase values by $200/i^2$.

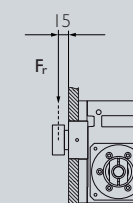
Bearing forces



Package

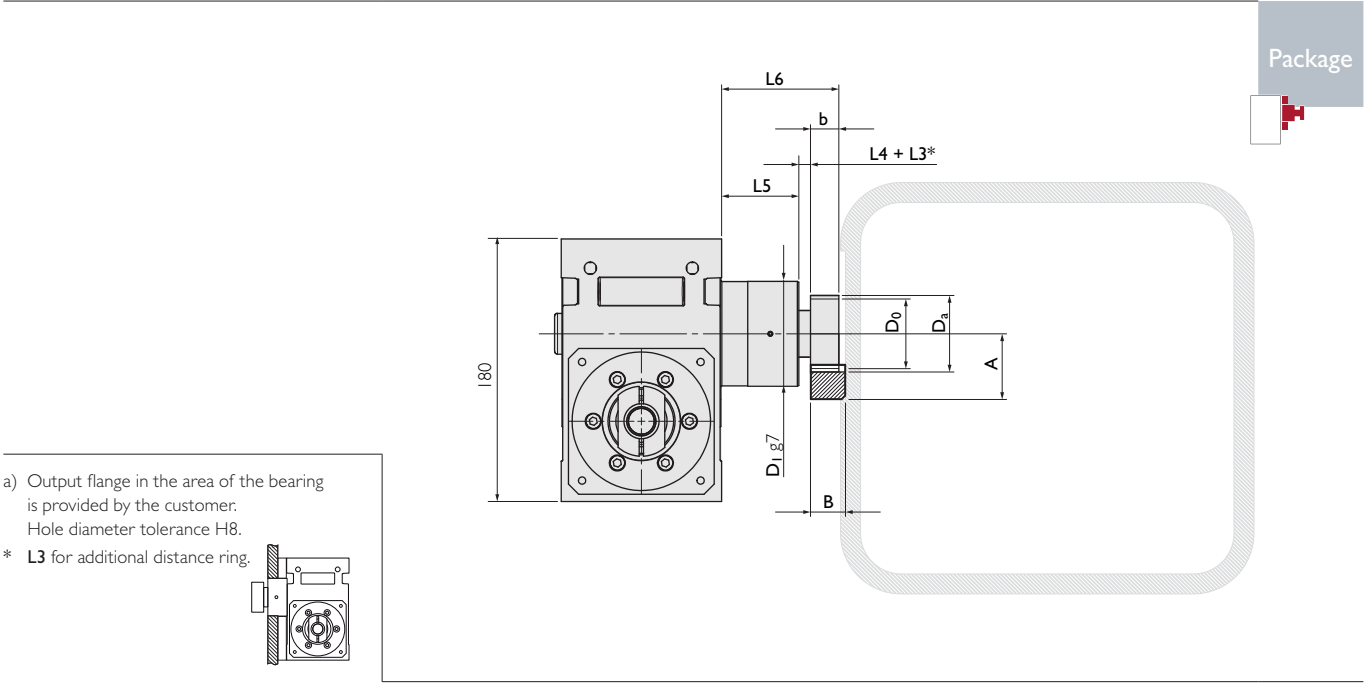
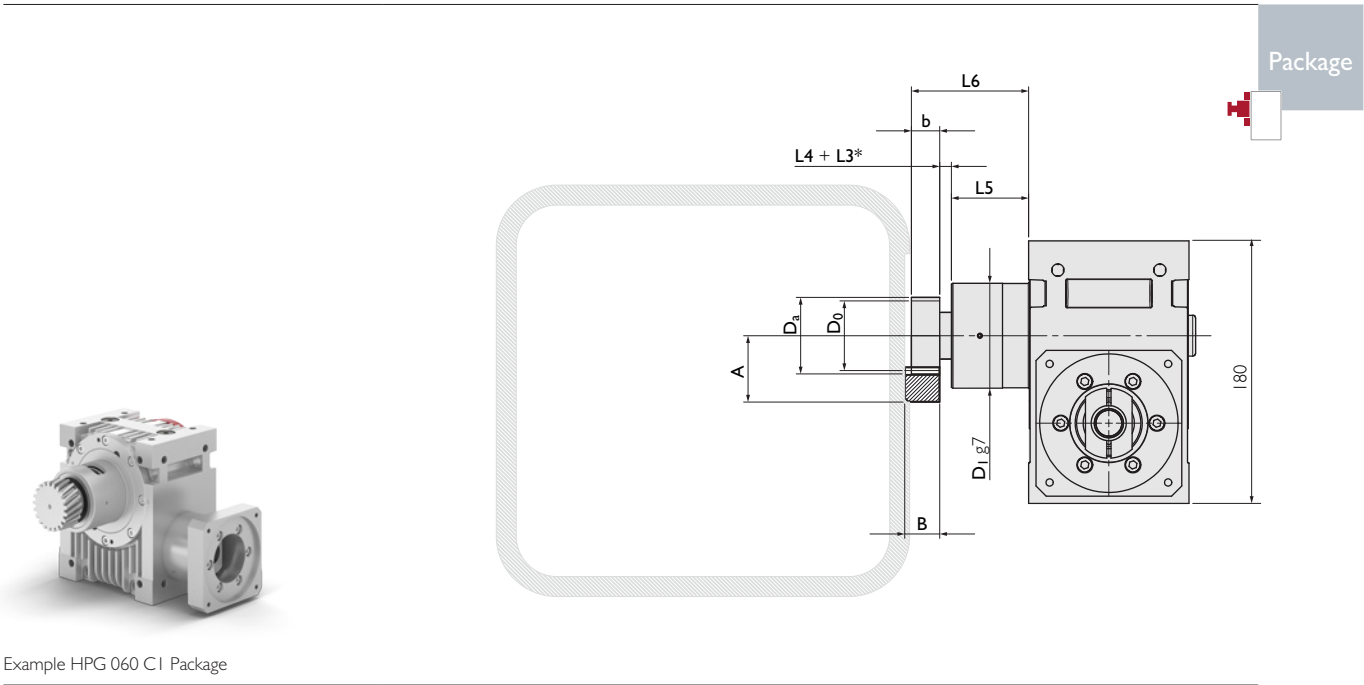
			Output Flange including Bearing & Pinion				
Radial rigidity	C ₃	[N/mm]	24000				
Speed	n _{2N}	[rpm]	1500	750	400	150	100
Max. radial force ¹⁾	F _{rmax}	[N]	2500	3200	4000	4500	5000

- j) Bearing forces: Values valid at duty cycle of 40% at a distance of 15mm from the end of the bearing.



Detailed information about the **Package, Options & Accessories** on pages 60 and 61.

Output Flange including Bearing & Pinion^{a)}

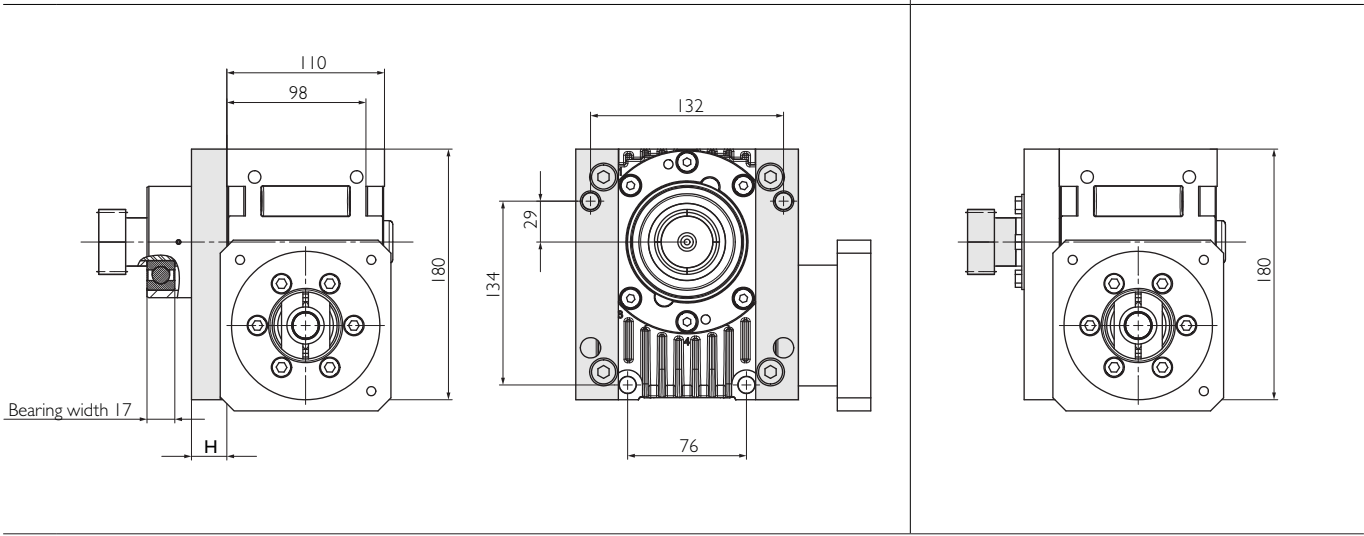


Helical modular pitch	Art. Nr.	m	z	A	b	B	Da	D0	DI	L4	L5	L6
Pinion 1	211220	2	20	43.22	20	24	46.44	42.44	72	8	53	81
											58	86
											83	111
Pinion 2	211320	2.5	20	48.025	25	24	58.05	53.05	72	8	53	86
											58	91
											83	116
Pinion 3	211416	3	16	52.365	30	29	58.73	52.73	52.73	8	53	91
											58	96
											83	121

Straight modular pitch	Art. Nr.	m	z	A	b	B	Da	D0	DI	L4	L5	L6
Pinion 4	201220	2	20	42.0	20	24	44.0	40.0	72	8	53	81
											58	86
											83	111
Pinion 5	201320	2.5	20	46.5	25	24	55.0	50.0	72	8	53	86
											58	91
											83	116
Pinion 6	201416	3	16	50.9	30	29	55.8	49.8	72	8	53	91
											58	96
											83	121

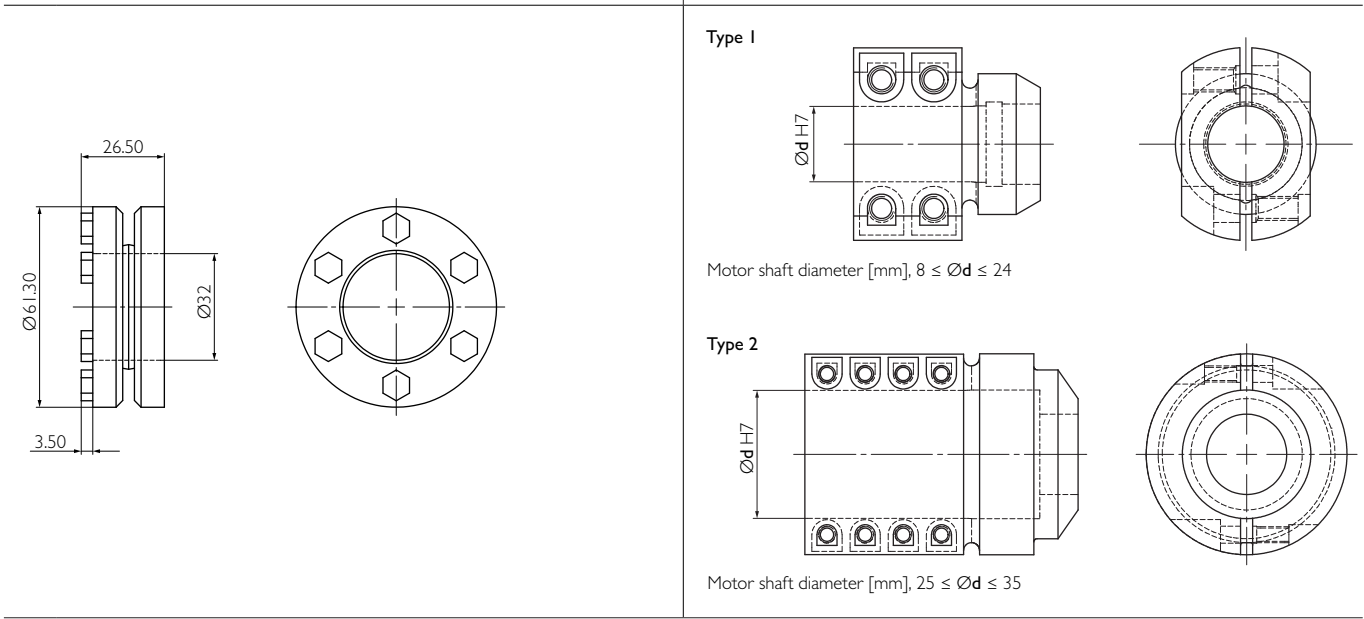
Spacer Elements

with Pinion special solutions on request



Shrink Disc

Coupling



Your ideal Drive Train

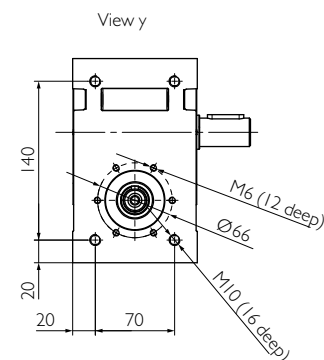
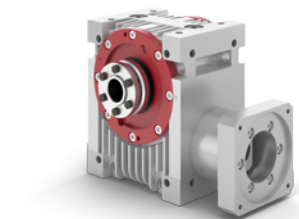
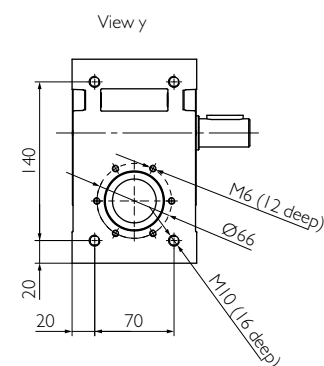
Our Function Package with high-performance angle gearbox, output flange, pinion and rack by Güdel.

			Pinion 1	Pinion 2	Pinion 3	Pinion 4	Pinion 5	Pinion 6
Maximum acceleration force	F _N	[N]	7480	10363	13589	5958	9004	12597
Maximum acceleration torque	T _N	[Nm]	159	275	346	119	225	302

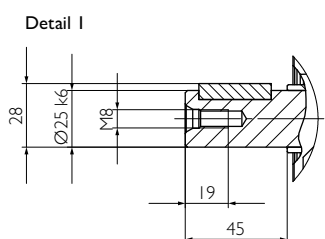
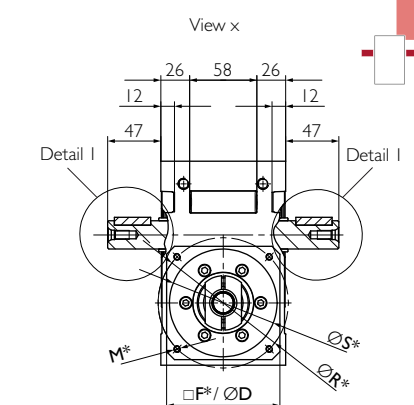
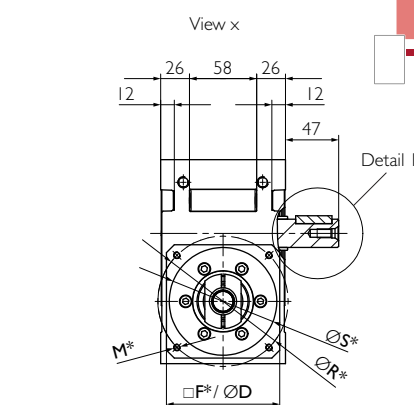
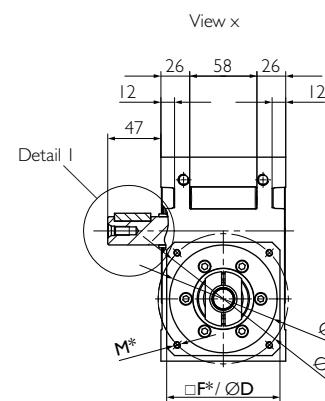
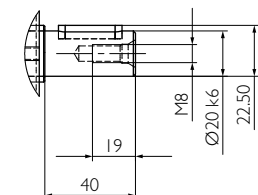
Higher value for rack and pinion taking account of the number of load cycles: 1x10⁶ for the rack; 1x10⁷ for the pinion. Both in cycle mode.

See Rack & Pinion Program of your ideal Drive Train on pages 104 et seq.

See Flowcharts to find your ideal Drive Train on pages 116 et seq.



Detail 2

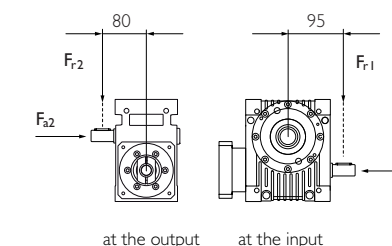


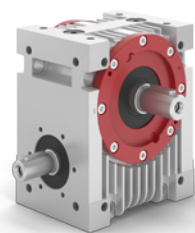
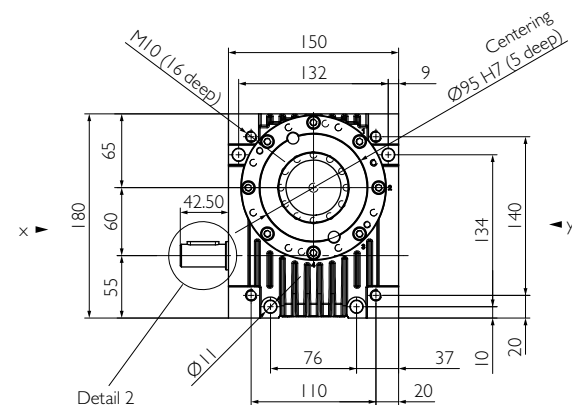
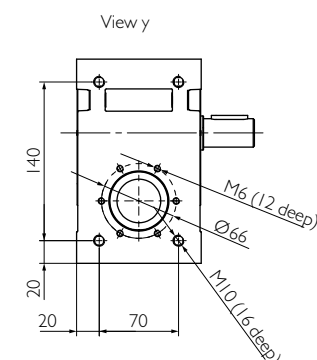
* Motor-specific gearbox dimensions
S: min. 32 [mm], **R:** Pitch circle Ø [mm], **M:** Bore hole Ø or thread [mm], **□F/ØD:** Specify flange [mm]

Ratio	i			2	3	4	5	6	8	10	13.33	16	24	30	47	60
Nominal torque at the output Efficiency	n _{1N} = 500 rpm	T _{2N} η	[Nm] [%]	135 89	192 89	219 88	211 88	186 87	215 84	199 82	195 78	195 74	202 67	144 64	209 54	144 50
	n _{1N} = 1000 rpm	T _{2N} η	[Nm] [%]	107 90	158 90	184 90	180 89	160 88	186 86	173 84	170 81	190 77	185 70	144 65	184 56	144 53
	n _{1N} = 1500 rpm	T _{2N} η	[Nm] [%]	89 90	135 91	159 90	157 89	140 89	164 86	153 84	151 81	168 78	165 70	144 65	163 56	144 52
	n _{1N} = 3000 rpm	T _{2N} η	[Nm] [%]	59 90	93 90	113 90	113 89	103 88	121 86	114 83	113 80	126 77	124 69	126 64	123 55	126 50
	n _{1N} = 4500 rpm	T _{2N} η	[Nm] [%]	44 89	71 89	88 89	89 88	81 87	96 84	91 82	90 78	101 75	99 67	101 61	98 52	101 47
	n _{1N} = 6000 rpm	T _{2N} η	[Nm] [%]	35 88	58 88	71 88	73 87	67 85	80 83	75 80	75 75	84 72	82 64	84 58	82 48	84 44
Max. acceleration torque		T _{2B}	[Nm]	140	220									150	220	150
Emergency stop torque		T _{2Not}	[Nm]	300									200	300	200	
Idling torque ^{a)}		T ₀₁₂	[Nm]	1.45			1.3			1.1						
Max. input speed		n _{1Max}	[rpm]	6000												
Max. backlash ^{b)} at the output	PS	j _t	[arcmin]	<13	<10	<9	<9	<8	<7					<6		
	PR	j _t	[arcmin]	<9	<7	<6	<6	<5	<4.5					<4		
Torsional rigidity vom Abtrieb zum Eintrieb		C ₀₂₁	[Nm/arcmin]	2.5	4.8	7.6	8.6	10	11	12.1	13.3	14.5	15.4	15	16	15
Stability at the output		C _{2K}	[Nm/arcmin]	42												
Max. axial force ^{c)d)} at the output		F _{a2max}	[N]	1300	1700	2600	3600	4400	4100	4500	5100	5300	6500	7300	7500	7500
Max. radial force ^{c)e)} at the output		F _{r2max}	[N]	1300	1500	2100	2500	2800	2400	2500	2600	2700	3100	3300	3300	3300
Max. overturning torque ^{c)} at the output		M _{2max}	[Nm]	110	120	170	200	220	190	200	210	220	250	270	270	270
Max. axial force ^{c)d)} at the input		F _{a1max}	[N]	1700	990	750	1000	1400	1100	1400	1600	1200	1400	1300	1500	1300
Max. radial force ^{c)f)} at the input		F _{r1max}	[N]	690	510	390	520	720	560	710	760	610	650	620	690	630
Mass moment of inertia ^{g)}	Type 1 ^{h)}	J ₁	[10 ⁻⁶ kg m ²]	550	304	218	178	157	135	125	117	114	110	109	108	108
	Type 2 ⁱ⁾	J ₁	[10 ⁻⁶ kg m ²]	760	515	428	389	367	345	335	328	325	321	320	319	318
Service life		L _h	[h]	25000												
Weight without motor components		m	[kg]	9												
Max. permissible housing temperature			[°C]	+90												
Ambient temperature			[°C]	-15 up to +50												
Lubrication		synthetic gear oil (as per DIN 51502: CLP PG 460)														
Painting		None														
Protection class		IP65														

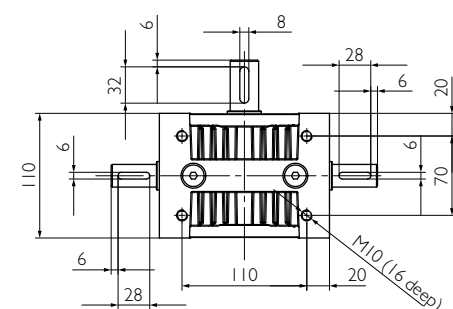
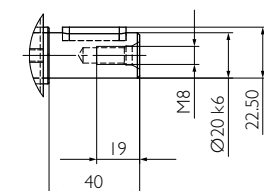
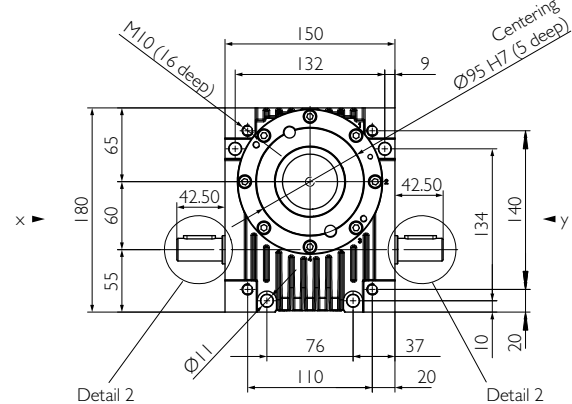
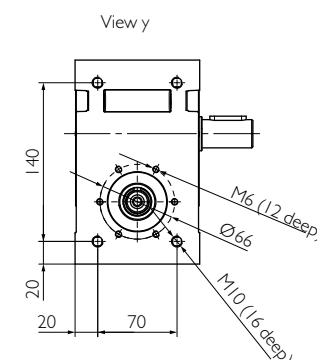
- approximate, at $n_1 = 3000$ rpm and operating temperature.
- Precision grade PS (standard backlash) for classic mechanical engineering applications.
Precision grade PR (reduced backlash) for precise process applications.
- Bearing forces: Values valid at $n_1 = 3000$ rpm; $\frac{3}{5} T_{2N}$ and duty cycle of 40%.
Consult with Güdel for composite bearing forces, axial and radial forces.
- d) in relation to shaft center.
- e) at a distance of 80 mm from the middle of the casing.
- f) at a distance of 95 mm from the middle of the casing.
- g) in relation to the input, including coupling.
- h) Motor shaft diameter $\varnothing d$ from $\varnothing 8$ to $\varnothing 24$, calculated at $\varnothing 19$ mm.
- i) Motor shaft diameter $\varnothing d$ from $\varnothing 25$ to $\varnothing 35$, calculated at $\varnothing 28$ mm.

Bearing forces

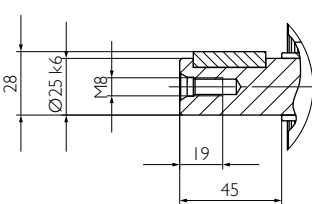
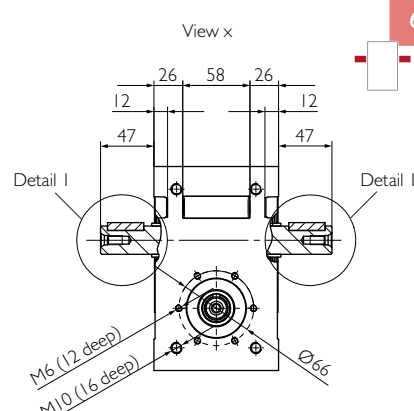
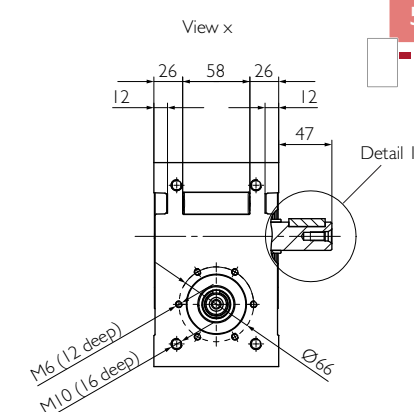
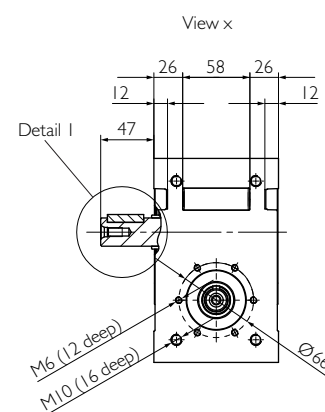




Example HPG 060 C5



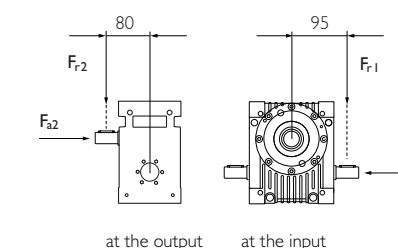
4



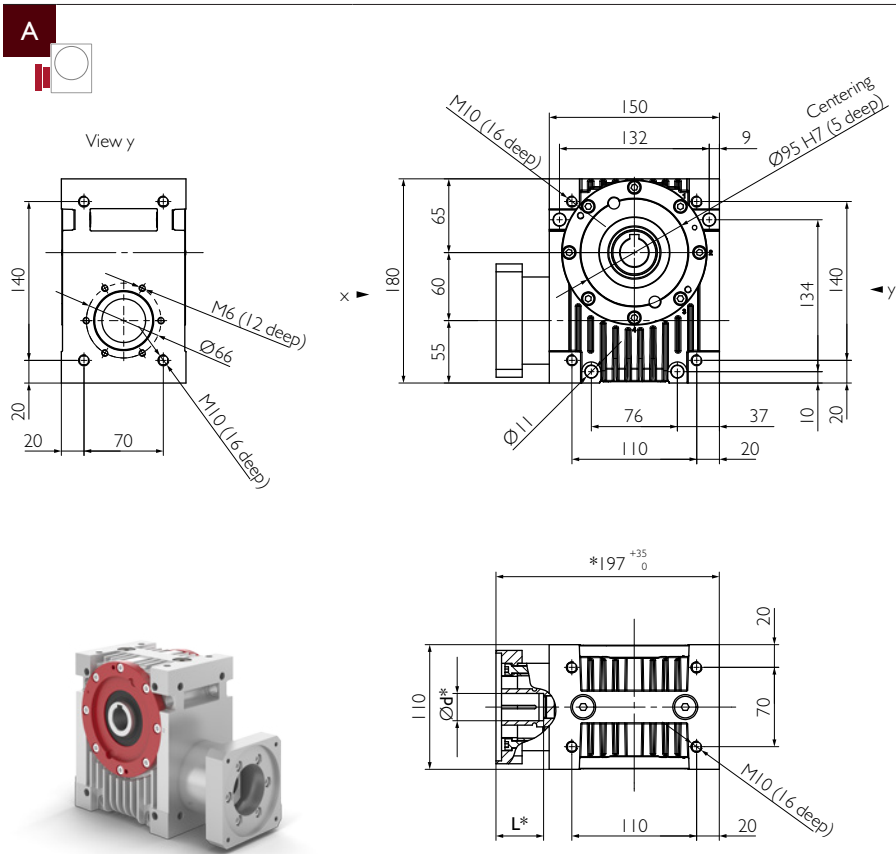
Ratio	i			2	3	4	5	6	8	10	13.33	16	24	30	47	60
Nominal torque at the output Efficiency	n _{1N} = 500 rpm	T _{2N}	[Nm]	135	192	219	211	186	215	199	195	195	202	144	209	144
		η	[%]	89	89	88	88	87	84	82	78	74	67	64	54	50
	n _{1N} = 1000 rpm	T _{2N}	[Nm]	107	158	184	180	160	186	173	170	190	185	144	184	144
		η	[%]	90	90	90	89	88	86	84	81	77	70	65	56	53
	n _{1N} = 1500 rpm	T _{2N}	[Nm]	89	135	159	157	140	164	153	151	168	165	144	163	144
		η	[%]	90	91	90	89	89	86	84	81	78	70	65	56	52
	n _{1N} = 3000 rpm	T _{2N}	[Nm]	59	93	113	113	103	121	114	113	126	124	126	123	126
		η	[%]	90	90	90	89	88	86	83	80	77	69	64	55	50
	n _{1N} = 4500 rpm	T _{2N}	[Nm]	44	71	88	89	81	96	91	90	101	99	101	98	101
		η	[%]	89	89	89	88	87	84	82	78	75	67	61	52	47
	n _{1N} = 6000 rpm	T _{2N}	[Nm]	35	58	71	73	67	80	75	75	84	82	84	82	84
		η	[%]	88	88	88	87	85	83	80	75	72	64	58	48	44
Max. acceleration torque		T _{2B}	[Nm]	140	220									150	220	150
Emergency stop torque		T _{2Not}	[Nm]	300									200	300	200	
Idling torque ^{a)}		T ₀₁₂	[Nm]	1.45			1.3			1.1						
Max. input speed		n _{1Max}	[rpm]	6000												
Max. backlash ^{b)} at the output	PS	j _t	[arcmin]	<13	<10	<9	<9	<8	<7					<6		
	PR	j _t	[arcmin]	<9	<7	<6	<6	<5	<4.5					<4		
Torsional rigidity vom Abtrieb zum Eintrieb		C _{t21}	[Nm/arcmin]	2.5	4.8	7.6	8.6	10	11	12.1	13.3	14.5	15.4	15	16	15
Stability at the output		C _{2K}	[Nm/arcmin]	42												
Max. axial force ^{c)} ^{d)} at the output		F _{a2max}	[N]	1300	1700	2600	3600	4400	4100	4500	5100	5300	6500	7300	7500	7500
Max. radial force ^{c)} ^{e)} at the output		F _{r2max}	[N]	1300	1500	2100	2500	2800	2400	2500	2600	2700	3100	3300	3300	3300
Max. overturning torque ^{c)} at the output		M _{2max}	[Nm]	110	120	170	200	220	190	200	210	220	250	270	270	270
Max. axial force ^{c)} ^{d)} at the input		F _{a1max}	[N]	1700	990	750	1000	1400	1100	1400	1600	1200	1400	1300	1500	1300
Max. radial force ^{c)} ^{f)} at the input		F _{r1max}	[N]	690	510	390	520	720	560	710	760	610	650	620	690	630
Mass moment of inertia ^{g)}		J ₁	[10 ⁻⁶ kg m ²]	467	221	135	95	74	52	42	34	31	27	26	25	25
Service life		L _h	[h]	25000												
Weight without motor components		m	[kg]	9												
Max. permissible housing temperature			[°C]	+90												
Ambient temperature			[°C]	-15 up to +50												
Lubrication		synthetic gear oil (as per DIN 51502: CLP PG 460)														
Painting		None														
Protection class		IP65														

- approximate, at $n_1 = 3000$ rpm and operating temperature.
- Precision grade PS (standard backlash) for classic mechanical engineering applications.
Precision grade PR (reduced backlash) for precise process applications.
- Bearing forces: Values valid at $n_1 = 3000$ rpm; $\frac{2}{3} T_{2N}$ and duty cycle of 40%.
Consult with Güdel for composite bearing forces, axial and radial forces.
- d) in relation to shaft center.
- e) at a distance of 80 mm from the middle of the casing.
- f) at a distance of 95 mm from the middle of the casing.
- g) in relation to the input.

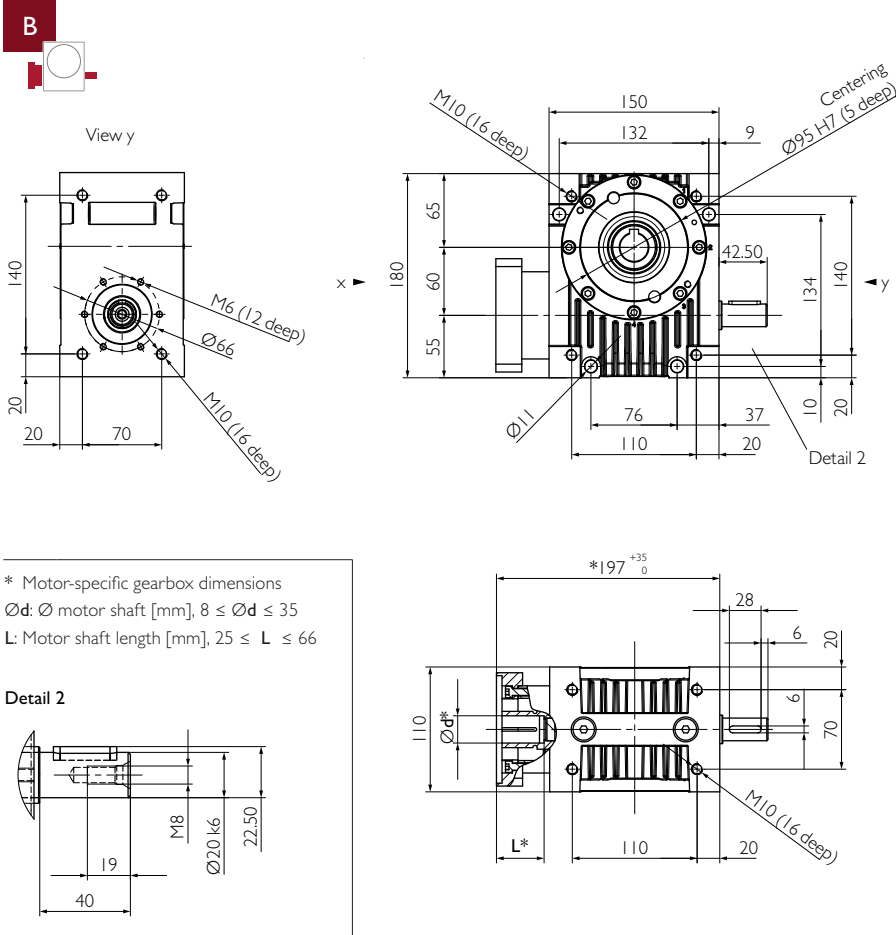
Bearing forces



Input

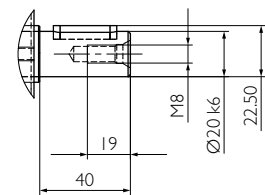


Example HPG 060 A7



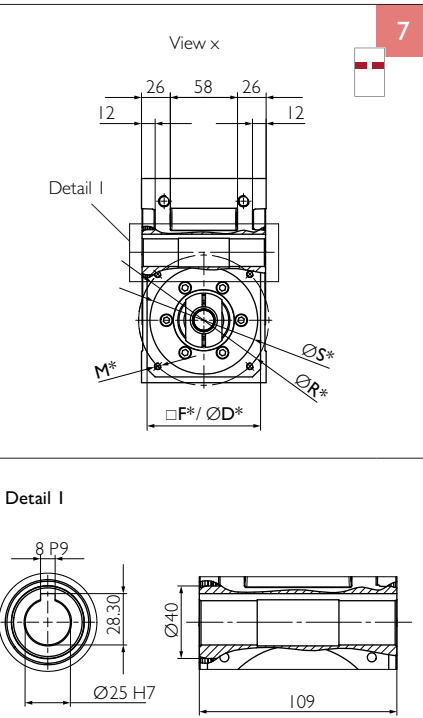
* Motor-specific gearbox dimensions
Ød: Ø motor shaft [mm], 8 ≤ Ød ≤ 35
L: Motor shaft length [mm], 25 ≤ L ≤ 66

Detail 2



* Motor-specific gearbox dimensions
S: min. 54 [mm], R: Pitch circle Ø [mm], M: Bore hole Ø or thread [mm], □F/ØD: Specify flange [mm]

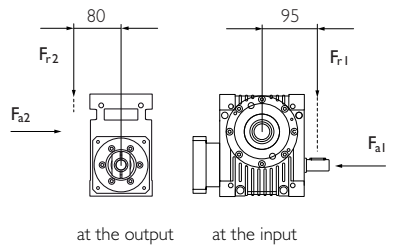
Output



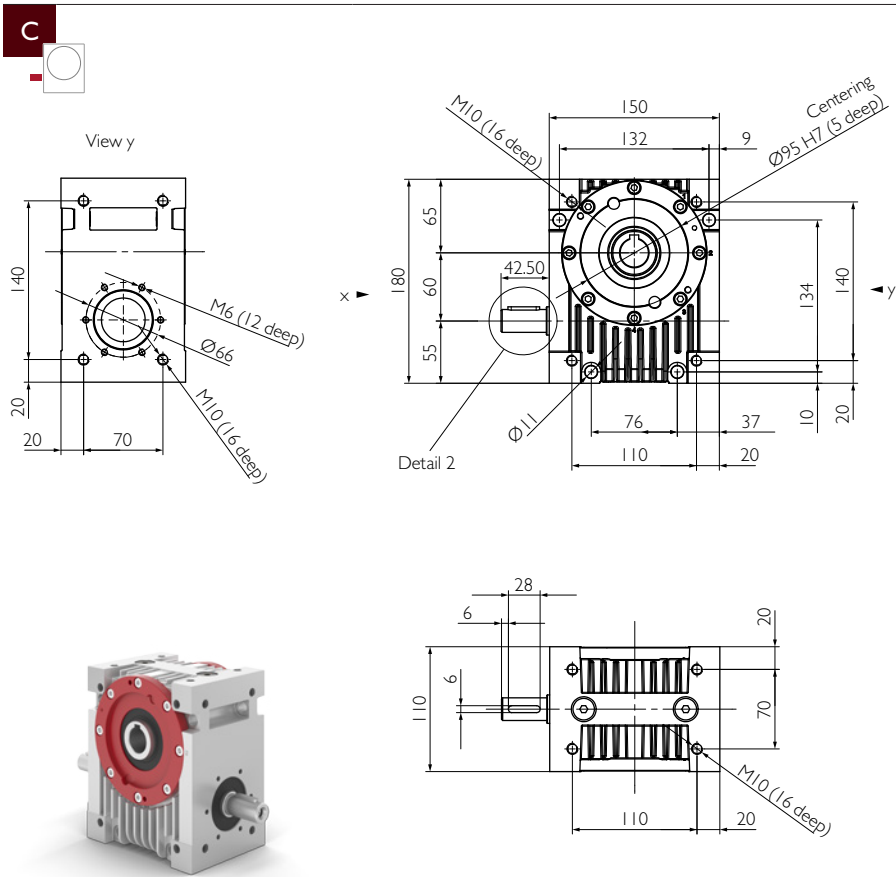
Ratio	i			2	3	4	5	6	8	10	13.33	16	24	30	47	60
Nominal torque at the output Efficiency	n _{1N} = 500 rpm	T _{2N}	[Nm]	135	192	219	211	186	215	199	195	195	202	144	209	144
		η	[%]	89	89	88	88	87	84	82	78	74	67	64	54	50
	n _{1N} = 1000 rpm	T _{2N}	[Nm]	107	158	184	180	160	186	173	170	190	185	144	184	144
		η	[%]	90	90	90	89	88	86	84	81	77	70	65	56	53
	n _{1N} = 1500 rpm	T _{2N}	[Nm]	89	135	159	157	140	164	153	151	168	165	144	163	144
		η	[%]	90	91	90	89	89	86	84	81	78	70	65	56	52
	n _{1N} = 3000 rpm	T _{2N}	[Nm]	59	93	113	113	103	121	114	113	126	124	126	123	126
		η	[%]	90	90	90	89	88	86	83	80	77	69	64	55	50
	n _{1N} = 4500 rpm	T _{2N}	[Nm]	44	71	88	89	81	96	91	90	101	99	101	98	101
		η	[%]	89	89	89	88	87	84	82	78	75	67	61	52	47
	n _{1N} = 6000 rpm	T _{2N}	[Nm]	35	58	71	73	67	80	75	75	84	82	84	82	84
		η	[%]	88	88	88	87	85	83	80	75	72	64	58	48	44
Max. acceleration torque		T _{2B}	[Nm]	140	220									150	220	150
Emergency stop torque		T _{2Not}	[Nm]	300										200	300	200
Idling torque ^{a)}		T ₀₁₂	[Nm]	1.45			1.3				1.1					
Max. input speed		n _{1Max}	[rpm]	6000												
Max. backlash ^{b)} at the output	PS	j _k	[arcmin]	<13	<10	<9	<9	<8	<7					<6		
	PR	j _k	[arcmin]	<9	<7	<6	<6	<5	<4.5					<4		
Torsional rigidity vom Abtrieb zum Eintrieb		C _{t21}	[Nm/arcmin]	2.5	4.8	7.6	8.6	10	11	12.1	13.3	14.5	15.4	15	16	15
Stability at the output		C _{2K}	[Nm/arcmin]	42												
Max. axial force ^{c) d)} at the output		F _{a2max}	[N]	780	1100	1900	2800	3600	3300	3800	4300	4500	5600	6300	6400	6400
Max. radial force ^{c) e)} at the output		F _{r2max}	[N]	840	1200	1500	2200	2400	2000	2100	2300	2300	2700	2900	2900	2900
Max. overturning torque ^{c)} at the output		M _{2max}	[Nm]	67	95	120	170	190	160	170	180	190	220	230	240	230
Max. axial force ^{c) d)} at the input		F _{a1max}	[N]	1700	990	750	1000	1400	1100	1400	1600	1200	1400	1300	1500	1300
Max. radial force ^{c) f)} at the input		F _{r1max}	[N]	690	510	390	520	720	560	710	760	610	650	620	690	630
Mass moment of inertia ^{g)}	Type 1 ^{h)}	J ₁	[10 ⁻⁶ kg m ²]	499	282	205	170	151	132	123	116	114	110	109	108	108
	Type 2 ⁱ⁾	J ₁	[10 ⁻⁶ kg m ²]	710	492	416	380	361	342	333	327	324	320	320	318	318
Service life		L _h	[h]	25000												
Weight without motor components		m	[kg]	9												
Max. permissible housing temperature			[°C]	+90												
Ambient temperature			[°C]	-15 up to +50												
Lubrication		synthetic gear oil (as per DIN 51502: CLP PG 460)														
Painting		None														
Protection class		IP65														

- a) approximate, at n₁ = 3000 rpm and operating temperature.
b) Precision grade PS (standard backlash) for classic mechanical engineering applications.
Precision grade PR (reduced backlash) for precise process applications.
c) Bearing forces: Values valid at n₁ = 3000 rpm; ½ T_{2N} and duty cycle of 40%.
Consult with Güdel for composite bearing forces, axial and radial forces.
c) d) in relation to shaft center.
c) e) at a distance of 80 mm from the middle of the casing.
c) f) at a distance of 95 mm from the middle of the casing.
g) in relation to the input, including coupling.
g) h) Motor shaft diameter Ød from Ø8 to Ø24, calculated at Ø19mm.
g) i) Motor shaft diameter Ød from Ø25 to Ø35, calculated at Ø28mm.

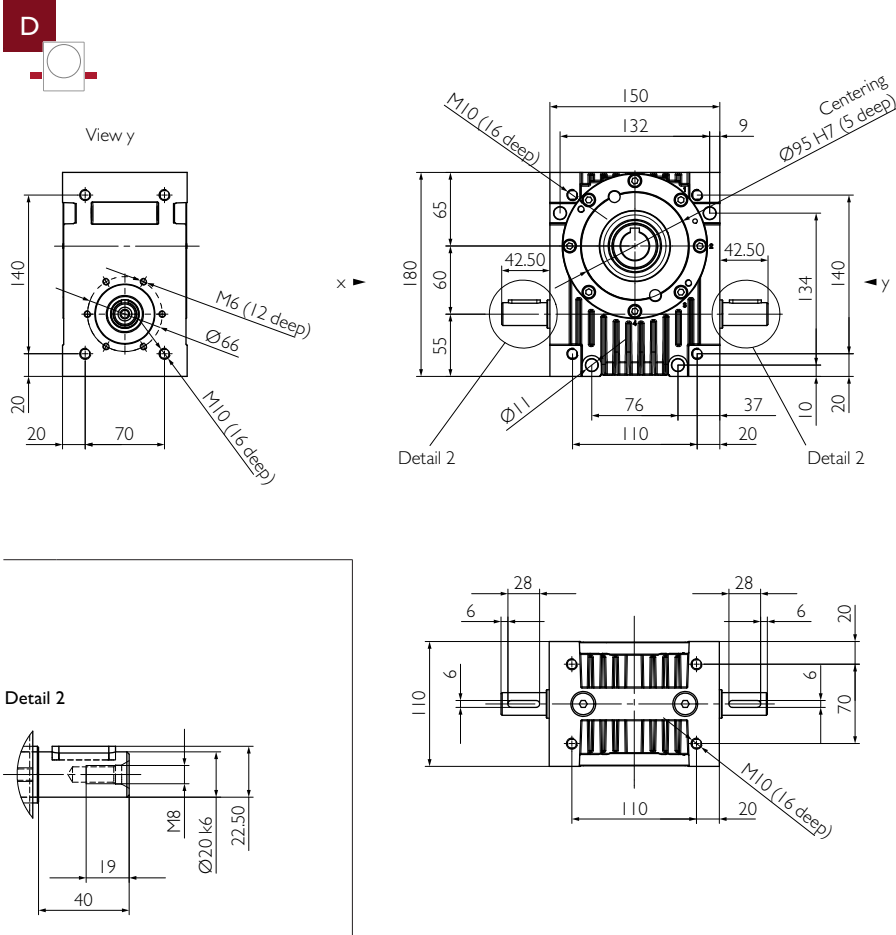
Bearing forces



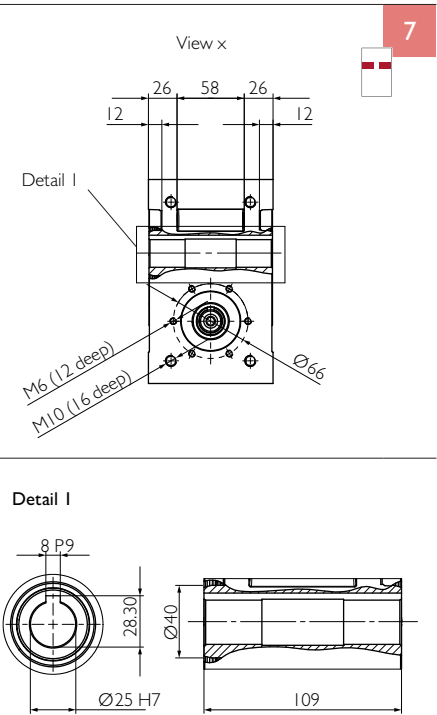
Input



Example HPG 060 D7



Output



Ratio	i			2	3	4	5	6	8	10	13.33	16	24	30	47	60
Nominal torque at the output Efficiency	n _{1N} = 500 rpm	T _{2N}	[Nm]	135	192	219	211	186	215	199	195	195	202	144	209	144
		η	[%]	89	89	88	88	87	84	82	78	74	67	64	54	50
	n _{1N} = 1000 rpm	T _{2N}	[Nm]	107	158	184	180	160	186	173	170	190	185	144	184	144
		η	[%]	90	90	90	89	88	86	84	81	77	70	65	56	53
	n _{1N} = 1500 rpm	T _{2N}	[Nm]	89	135	159	157	140	164	153	151	168	165	144	163	144
		η	[%]	90	91	90	89	89	86	84	81	78	70	65	56	52
	n _{1N} = 3000 rpm	T _{2N}	[Nm]	59	93	113	113	103	121	114	113	126	124	126	123	126
		η	[%]	90	90	90	89	88	86	83	80	77	69	64	55	50
	n _{1N} = 4500 rpm	T _{2N}	[Nm]	44	71	88	89	81	96	91	90	101	99	101	98	101
		η	[%]	89	89	89	88	87	84	82	78	75	67	61	52	47
n _{1N} = 6000 rpm	T _{2N}	[Nm]	35	58	71	73	67	80	75	75	84	82	84	82	84	
	η	[%]	88	88	88	87	85	83	80	75	72	64	58	48	44	
Max. acceleration torque		T _{2B}	[Nm]	140	220									150	220	150
Emergency stop torque		T _{2Not}	[Nm]	300										200	300	200
Idling torque ^{a)}		T ₀₁₂	[Nm]	1.45			1.3			1.1						
Max. input speed		n _{1Max}	[rpm]	6000												
Max. backlash ^{b)} at the output	PS	j _k	[arcmin]	<13	<10	<9	<9	<8	<7					<6		
	PR	j _k	[arcmin]	<9	<7	<6	<6	<5	<4.5					<4		
Torsional rigidity vom Abtrieb zum Eintrieb		C ₂₁	[Nm/arcmin]	2.5	4.8	7.6	8.6	10	11	12.1	13.3	14.5	15.4	15	16	15
Stability at the output		C _{2K}	[Nm/arcmin]	42												
Max. axial force ^{c)d)} at the output		F _{a2max}	[N]	780	1100	1900	2800	3600	3300	3800	4300	4500	5600	6300	6400	6400
Max. radial force ^{c)e)} at the output		F _{r2max}	[N]	840	1200	1500	2200	2400	2000	2100	2300	2300	2700	2900	2900	2900
Max. overturning torque ^{c)} at the output		M _{2max}	[Nm]	67	95	120	170	190	160	170	180	190	220	230	240	230
Max. axial force ^{c)d)} at the input		F _{a1max}	[N]	1700	990	750	1000	1400	1100	1400	1600	1200	1400	1300	1500	1300
Max. radial force ^{c)f)} at the input		F _{r1max}	[N]	690	510	390	520	720	560	710	760	610	650	620	690	630
Mass moment of inertia ^{g)}		J ₁	[10 ⁻⁶ kg m ²]	416	199	122	87	68	49	40	33	30	27	26	25	25
Service life		L _h	[h]	25000												
Weight without motor components		m	[kg]	8												
Max. permissible housing temperature			[°C]	+90												
Ambient temperature			[°C]	-15 up to +50												
Lubrication		synthetic gear oil (as per DIN 51502: CLP PG 460)														
Painting		None														
Protection class		IP65														

- a) approximate, at $n_1 = 3000 \text{ rpm}$ and operating temperature.
b) Precision grade PS (standard backlash) for classic mechanical engineering applications.
Precision grade PR (reduced backlash) for precise process applications.
c) Bearing forces: Values valid at $n_1 = 3000 \text{ rpm}$; $\frac{1}{2} T_{2N}$ and duty cycle of 40%.
Consult with Güdel for composite bearing forces, axial and radial forces.
c) d) in relation to shaft center.
c) e) at a distance of 80 mm from the middle of the casing.
c) f) at a distance of 95 mm from the middle of the casing.
g) in relation to the input.

Bearing forces

